

# Work Order ID 56612

March 2, 2010 9:47:33 AM



Page 1

Item ID: D412-698-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Door Opener, LH/RH

Start Date: 3/02/10

Start Qty: 2.00



Cust Item ID:

Required Date: 3/02/10

Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-698-023

CHG002

*S. Colozio*

*MF 10-31*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*10-3-10 SD (JY)*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*S. Colozio*

*(+2)*



**Work Order ID 56612**

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Item ID: D412-698-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Door Opener, LH/RH

Start Date: 3/02/10

Start Qty: 2.00



Cust Item ID:

Required Date: 3/02/10

Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

B

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

10-3-11 @ SP

10/03/10 HJ  
MF  
10-3-11





# Picklist Print

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Page 1

Work Order ID: 56612

Parent Item: D412-698-023

Parent Item Name: Automatic Door Opener, LH/RH

Comments: IPP Rev:A New Issue 07-07-12 JLM  
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Start Date: 3/02/10

Required Date: 3/02/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516L		Purchased	No			120	Each	165.0000	4.0000			



Washer

10-3-10

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	165	
	112466	144	
	14477	18	
	17619	3	

4



Door Prop

Manufactured No

120 Each 22.0000 2.0000



10-3-10

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	22	
	42606	6	
	46631	3	
	53713	13	

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 2

Work Order ID: 56612

Parent Item: D412-698-023

Parent Item Name: Automatic Door Opener, LH/RH

Comments: IPP Rev:A New Issue 07-07-12 JLM  
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Start Date: 3/02/10

Required Date: 3/02/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3594-043  
Floor Doubler Assembly, LH

120 Each 21.0000

2.0000

B53712 10-3-10

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 7

54579 7

Main Warehouse

ST234B 14

54838 14

D3594-044  
Floor Doubler Assembly, RH

Manufactured No

120 Each 14.0000

2.0000

10-3-10

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 14

55068 14

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 56612

Parent Item: D412-698-023

Parent Item Name: Automatic Door Opener, LH/RH

Comments: IPP Rev:A New Issue 07-07-12 JLM  
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Start Date: 3/02/10

Required Date: 3/02/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3594-5		Manufactured	No			120	Each	9.0000	2.0000			

Door Doubler

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	7	
53716	7	
Main Warehouse		
ST234A	2	
50115	2	

D3622-1	Manufactured	No			120	Each	37.0000	4.0000			
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Ball Stud

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	37	
55199	37	

MS20426AD4-4	Purchased	No			120	Each	2,427.000	4.0000			
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Rivet

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	2427	
15541	2427	

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 56612



Parent Item: D412-698-023



Parent Item Name: Automatic Door Opener, LH/RH

Start Date: 3/02/10

Required Date: 3/02/10

Comments: IPP Rev:A New Issue 07-07-12 JLM

Start Qty: 2.00

Required Qty: 2.00

IPP rev B ecn 1207 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21073L5		Purchased	No			120	Each	104.0000	2.0000			



nut plate



10-3-10 209

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	104	
112314	4	
113660	100	

2

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



## 7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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